

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
3 February 2005 (03.02.2005)

PCT

(10) International Publication Number
WO 2005/010975 A1

- (51) International Patent Classification⁷: **H01L 21/46**, 21/301, 21/78, 21/762
- (21) International Application Number:
PCT/US2003/019773
- (22) International Filing Date: 24 June 2003 (24.06.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (71) Applicant (*for all designated States except US*): **INTERNATIONAL BUSINESS MACHINES CORPORATION** [US/US]; New Orchard Road, Armonk, NY 10504 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (*for US only*): **GAIDIS, Michael, C.** [US/US]; 5 Hiview Road, Wappingers Falls, NY 12590 (US).
- (74) Agent: **PEPPER, Margaret, A.**; International Business Machines Corporation, 2070 Route 53, Hopewell Junction, NY 12533 (US).
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Declaration under Rule 4.17:**
— *of inventorship (Rule 4.17(iv)) for US only*
- Published:**
— *with international search report*
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: **PLANAR MAGNETIC TUNNEL JUNCTION SUBSTRATE HAVING RECESSED ALIGNMENT MARKS**

(57) Abstract: A method for forming an alignment mark structure (148) for a semiconductor device includes forming an alignment recess (130) at a selected level of the semiconductor device substrate. A first metal layer (140) is formed over the selected substrate level and within the alignment recess (130), wherein the alignment recess (130) is formed at a depth such that the first metal layer (140) only partially fills the alignment recess (130). A second metal layer (142) is formed over the first metal layer (140) such that the alignment recess (130) is completely filled. The second metal layer (142) and the first metal layer (140) are then planarized down to the selected substrate level, thereby creating a sacrificial plug (144) of the second layer material within the alignment recess. The sacrificial plug (144) is removed in a manner so as not to substantially roughen the planarized surface at the selected substrate level.

WO 2005/010975 A1